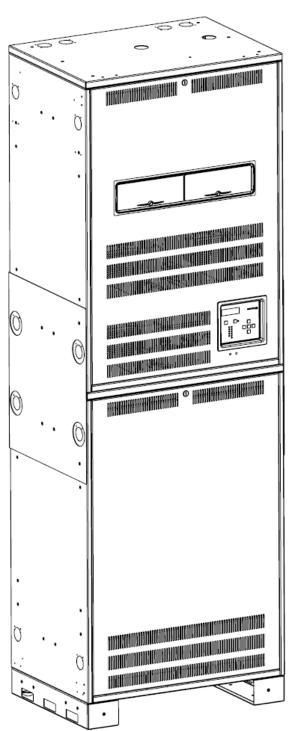
Contractors Guide

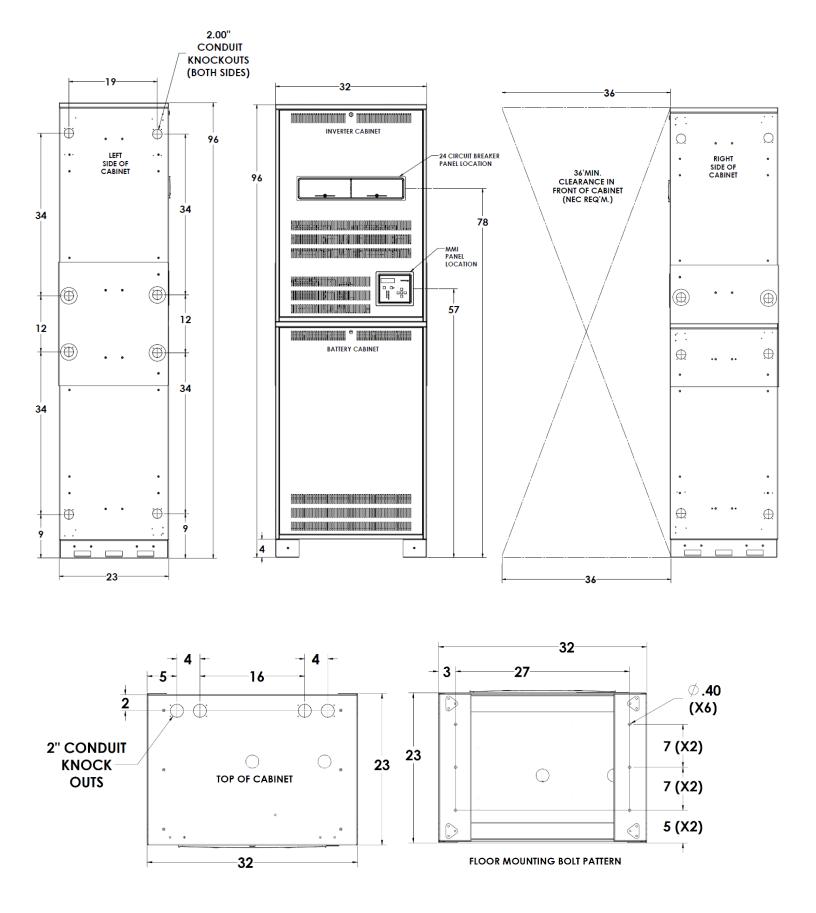
Step By Step Procedures 4,000 thru 12,500 Watt/VA (Three Phase) Installation Guidelines



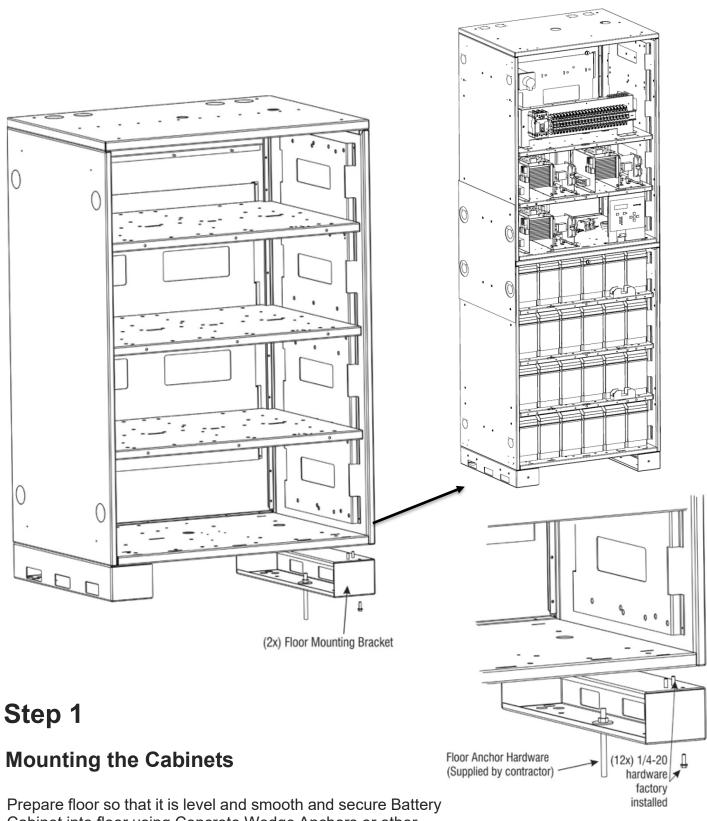
5 Step Installation

- 1. Mounting the Cabinet
- 2. Install / Connect Batteries
- 3. Install Conduit
- 4. Install AC Wiring
- 5. Energize System

For additional information, please refer to the Installation/Operation Manual

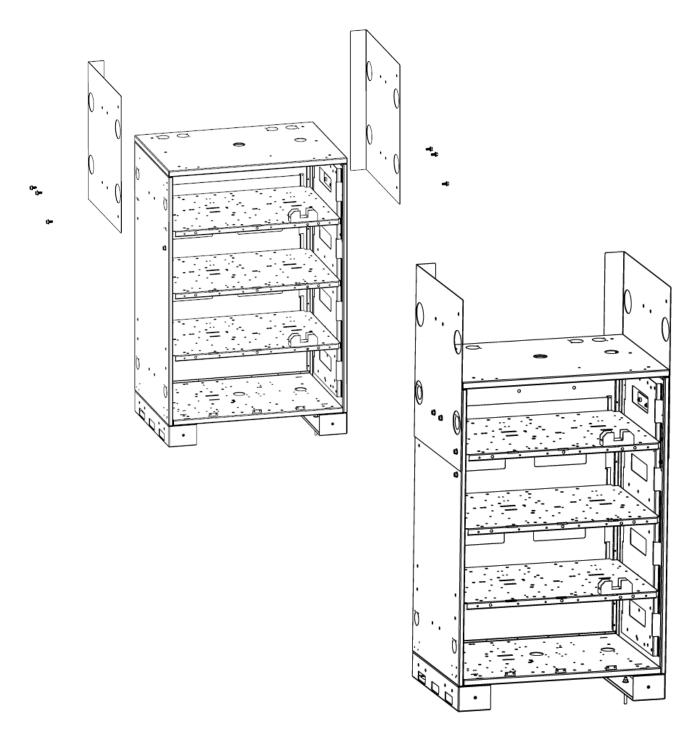


Overall Mounting Dimensions and Knockout Locations



Prepare floor so that it is level and smooth and secure Battery Cabinet into floor using Concrete Wedge Anchors or other suitable method (hardware provided by others).

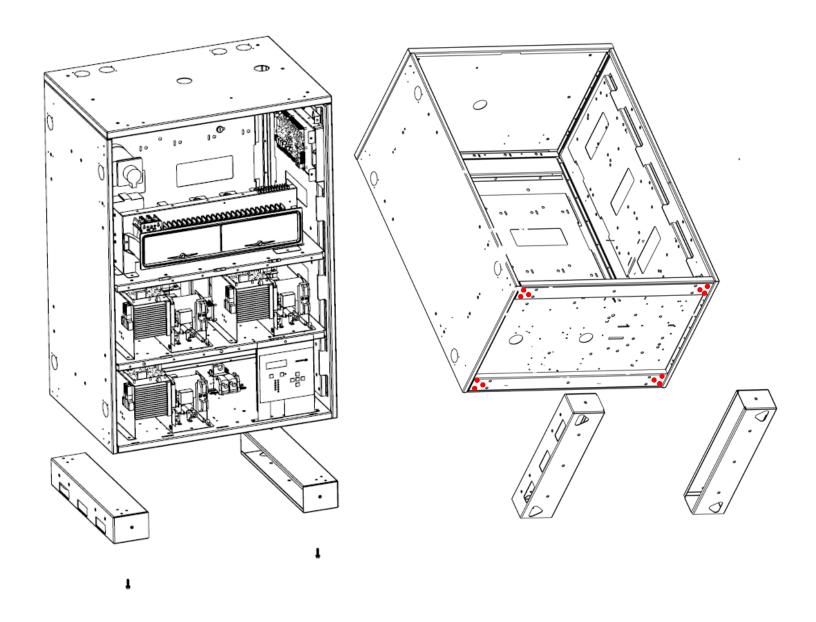
Note - Uneven surfaces may cause difficult front cover removal/installation



Step 1 - Continued

Connecting the Cabinets

Mount the side brackets to the battery cabinet using supplied hardware (this will assist with alignment Of the inverter cabinet).

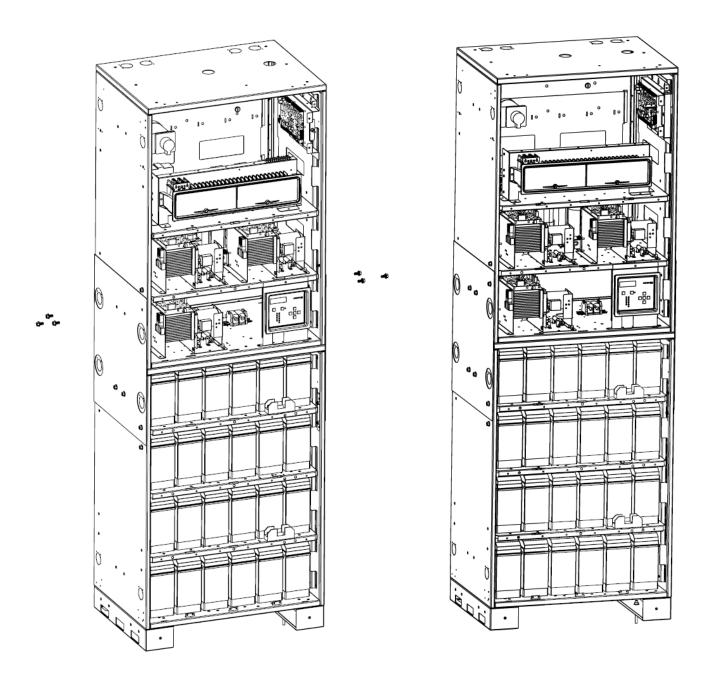


Step 1 - Continued

Connecting the Cabinets

Lift inverter cabinet and remove 12x 1/4-20 bolts to detach the feet.

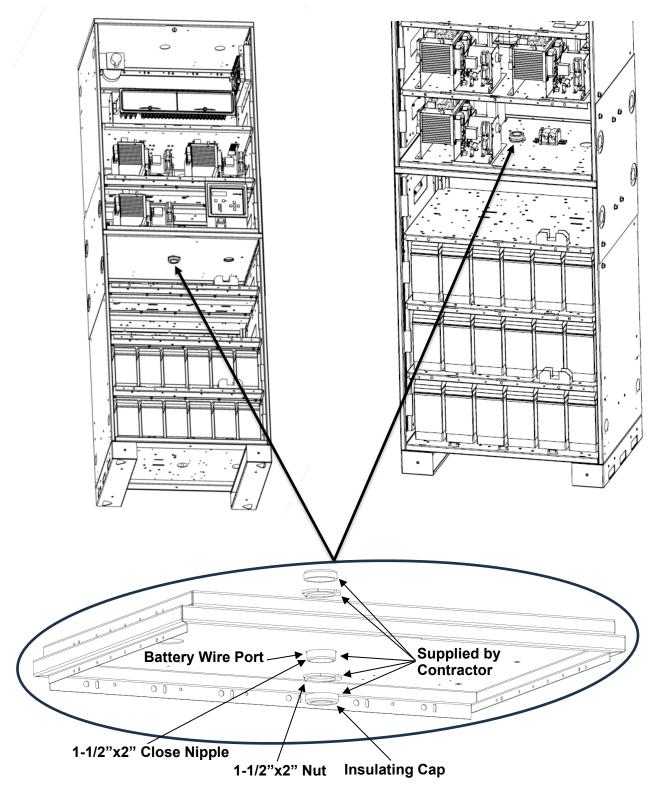
Note: If feet aren't removed unit won't align with side mount brackets when unit is stacked



Step 1 - Continued

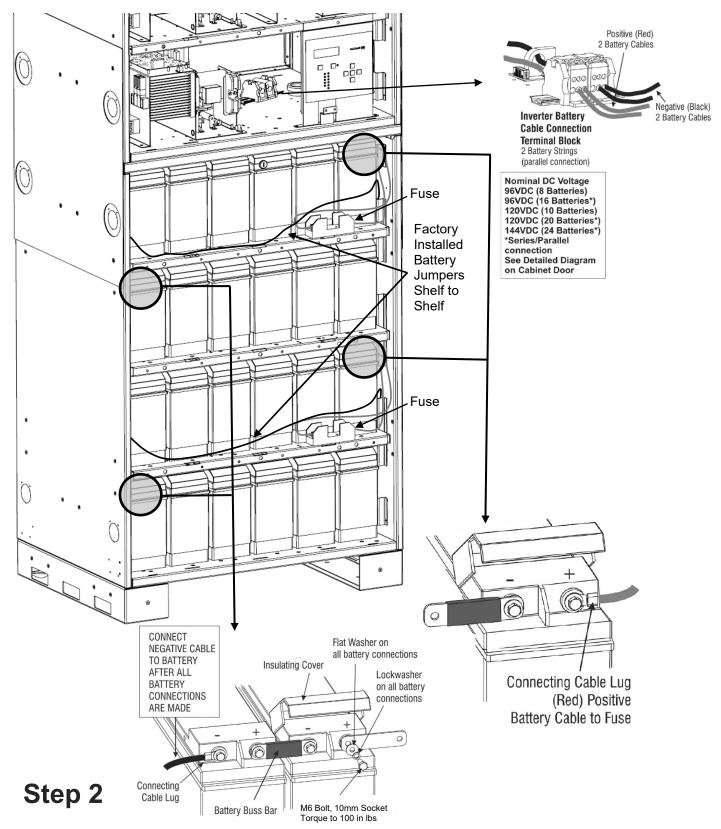
Connecting the Cabinets

Attach side brackets to inverter cabinet with supplied hardware.



Step 1 - Continued

Connecting the Cabinets



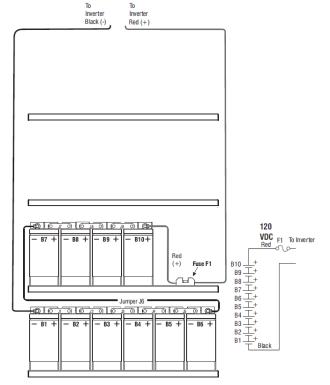
Installing and Wiring the Batteries

Note - Always ensure that the DC Fuses are removed before starting

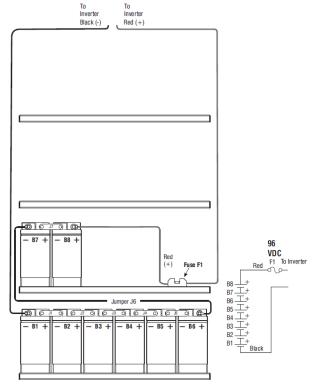
Battery positive and negative are wired into the Inverter Battery Cable Connection Terminal Block

- 1. Load all batteries onto the battery shelves. Ensure proper spacing between batteries so that Battery-Battery Buss Bar Jumpers can be installed properly.
- 2. Connect Jumper Battery Cables from lower right battery (+) to upper left battery (-).
- 3. Connect Battery String Positive (upper right battery +) to Fuse (Red Wire)
- 4. Connect all Battery Buss Bars between adjacent batteries
- 5. Connect Battery String Negative (lower left battery -)
- 6. Measure and ensure correct DC string voltage and ensure all connections are made.

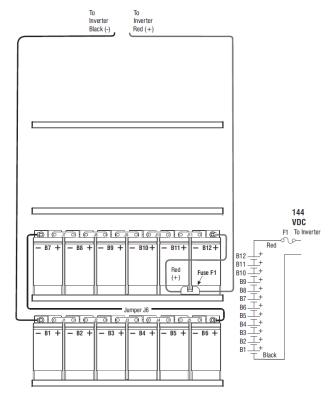
7. Install Fuses



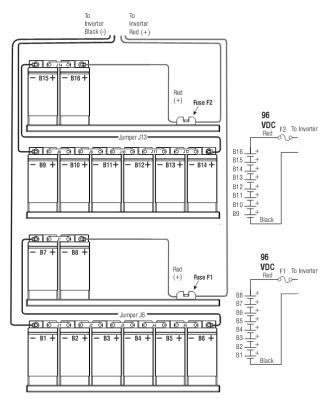
Single String Battery Connection - 120 VDC 3 Phase Systems



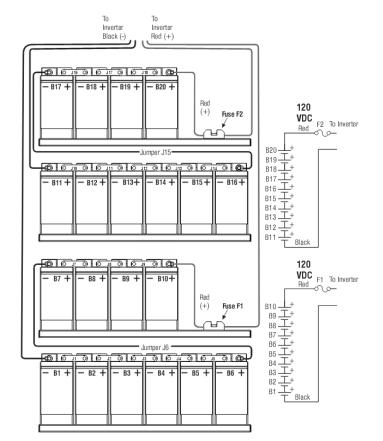
Single String Battery Connection - 96 VDC 3 Phase Systems



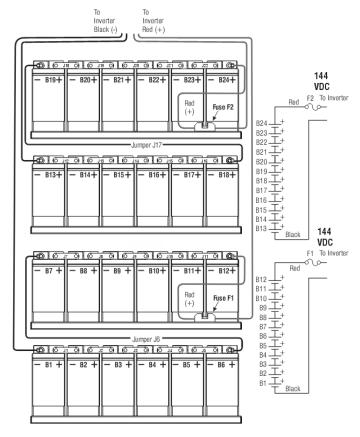
Single String Battery Connection - 144 VDC 3 Phase Systems



Two String Battery Connection - 96 VDC 3 Phase Systems



Two String Battery Connection - 120 VDC 3 Phase Systems



Two String Battery Connection - 144 VDC 3 Phase Systems

Step 3

Installing the AC Conduit

See Illustration on page 2

Use Provided Knock-Outs located on Tops and Sides of InverterCabinet Note – Drilling into cabinets may VOID warranty - metal shavings can short circuit electronic components.

Input and Output Wires should be run in separate conduit per NEC. Knock-Outs are 1-1/2" with optional dual size for 7/8" and 1-1/8.

Follow all Local and National Electrical Codes (NEC)

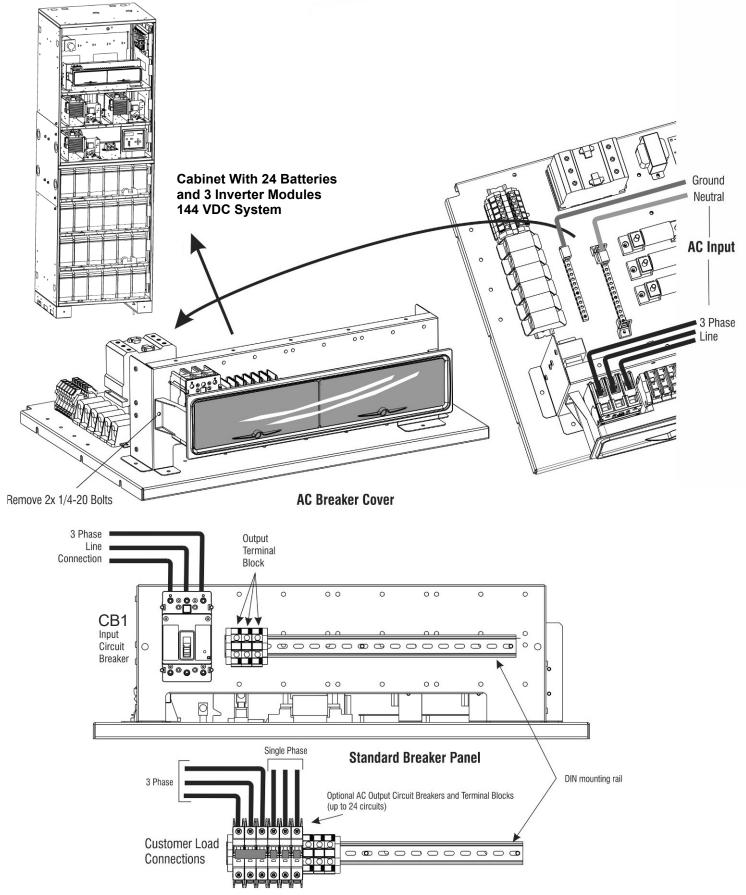
Step 4

Installing the AC Wiring

See illustration on page 9

Ensure the AC Input Breaker CB1 is in the OFF (Down) position before starting. See Installation/Operating manual (section 7) for AC Input and Output AC ratings. Remove Plastic AC Circuit Breaker Cover (secured with 2 x ½-20 bolts). Wire AC input directly to top side of Input Breaker - AC Input Circuit Breaker on Left side. Wire Input Neutral and Ground connections to appropriate Neutral and Ground Bars. Do not share Neutrals with Emergency and Non- Emergency loads. Connect AC output wires to the top side of Normally-On terminal block or output circuit breakers if provided. Standard equipment always has a Normally-On output terminal block for output wire connections.

AC Output Breakers are Optional. Follow all Local and National Electrical Codes (NEC).



Optional Output Breakers and Terminal Blocks

Installing the AC Wiring

Step 5

Starting Up/Energizing the Unit

Ensure batteries are installed, the wiring is checked per Step 2. Ensure AC Power is present and lighting loads are connected per Step 4.

Flip on Input Circuit Breaker CB1.

Flip on System's On/Off Switch located to the right of the Interface Panel. System will go through start up diagnostics and go into charge mode if there are no errors. Press the system test button or momentarily drop AC power to energize emergency power and ensure that the inverter can support the lighting loads without going into a fault condition.

Replace and secure AC Breaker Cover and its clear access window with locking screw. Install front cover to Cabinets.

Contents of Shipment 4KW to 12.5KW Models include:

Cabinet Floor Mounting Brackets – Attached to Cabinets.

Batteries – 8 pcs for 4KW, 10 pcs for 5KW, 16 pcs for 8KW, 20 pcs for 10.5KW, 24 pcs for 12.5KW

Battery Cable Kit – All Models

Installation/Operation Manual – All Models

Tools Required for Installation

(Typical all models)

3/8" Nut Driver and/or 3/8" Socket and Ratchet

Straight Blade Screwdriver(s)

Square Head (Robertson) Screw driver

Phillips Head Screwdriver

10MM Socket and Ratchet – or – 10MM Wrench (Torque set to 30 in-lbs.)

3/16 Allen Head (Only for Side By Side mounting – Battery Cable Replacement)

Hardware for securing cabinet to floor – i.e. Hilti Kwik Bolt or equivalent

Multi-Meter capable of DC and AC Measurements